

25/06/2015.

To

The Director,
Ministry of Environment and Forests,
Regional Office, South Zone
E&F Blocks, 4th Floor, Kendriya Sadan,
Kormangala,
BANGALORE 560034

Sub: Berger Paints India Limited, - Half Yearly Compliance Report.

Please find our Half - Yearly report (Oct'14 to Mar'15) on compliance with conditions and environmental safeguards as laid down by you.

Trust this is in order.

We would be pleased to provide you with additional information if required

Kindly acknowledge the receipt.

With Regards, For Berger Paints India Ltd

Devashish Nath General Manager.

CC: To: 1.The joint chief EE, AP Pollution Control Board, Paryavaran Bhawan, A-3, Industrial Estate, Sanathnagar, Hyderabad 500018

2. The EE, AP Pollution Control Board, 1st Floor, Shankar Shopping Complex, Krishna

Nagar Main Road, Kurnool, AP

## Point-Wise Six Month Compliance Report October 2014 – March 2015

SI No	Conditions	Compliance Status(under construction stage)	Remarks
Α	SPECIFIC CONDITIONS:		
i)	Only water Paint shall be manufactured. No solvent paint shall be manufactured without prior permission obtained from ministry.	Complied	
ii)	No lead and chromium based [paint shall be manufactured.	Complied	
iii)	Adequate stack height shall be provided to HSD/LDO fired steam boilers (5 Nos) to control air emissions. As proposed adequate dust extraction system shall be provided to capture fugitive emissions of fine particles from mixers during powder charging.	Will comply when installed	
iv)	The gaseous emissions (SO2, Nox, Co and HC) and particulate matter from boiler stack shall confirm to the norms prescribed by the CPCB/AP pollution Control Board (APPCB) from time to time. At no time, the emission levels shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measure are rectified to achieve the desired efficiency. Stack emissions shall be monitored regularly.	Will comply when installed	
v)	The levels of PM2s, NOX Co HC (Methane and Non—methane) and VOCs shall be monitored in the ambient air and displayed at a convenient location near the main gate of the company and at important public places. The company shall upload the results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the Regional office MOEF, the respective Zonal office of CPCB and APPCB.	Work under progress	
vi)	In plant control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals /materials, multi cyclone separator and water sprinkling system. Dust suppression system including water sprinkling system shall be provided at loading and uploading	Adequate dust extraction system is installed in the Process system to control the fugitive emissions	

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	areas to control dust emissions. Fugitive emissions		
	in the work zone environment, product, raw		
	materials storage area etc. shall be regularly		
	monitored. The emission shall confirm to the limits		
	stipulated by the APPCB.		
	Stipulated a f	It is not applicable	
		for our case since	
	VOCs detectors shall be installed in the work zone.	we are not going to	
vii)	When monitoring results indicate above the	use any solvent.	
VII)	permissible limits, effective measures shall be	Even though we	
	taken immediately.	have procured	
	taken inimediately.	portable VOC digital	
		meter	
	For further control of fugitive emissions, following	HALL SAF	
viii)	steps shall be followed		
	Closed handling system shall be provided for		
а	chemicals		
I.	Reflux condenser shall be provided over reactor.	Raw material	
b		(powder & liquids)	
С	System of leak detection and repair of pump/pipeline based on preventive maintenance.	are being charged	
	The acid shall be taken form storage tanks to	through closed	
	reactor through closed pipeline. Storage tanks	pipelines from	
d	reactor through closed pipeline. Storage tames	storage area to	
	shall be vented through trap receiver and	process area	
	condenser operated on chilled water.		
е	Cathodic protection shall be provided to the		1
	underground solvent storage tanks.		
	The gaseous emission from DG set shall be	(S)	.**
	dispersed through adequate stack height as per	Complied	
ix)	CPCB standards. Acoustic enclosure shall be	Complied	
	provided to the Dg sets to mitigate the noise		
	pollution.		
	Total fresh water requirement from APIC water		
	supply shall not exceed 524 cum/day and prior		
x)	permission shall be obtained from the concerned	more than 525	
^)	authority and a copy submitted to the ministry	cum/day.	
	Regional office at Bangalore. No ground water		
	shall be used.		
	Total industrial waste water generation shall not		
	exceed 84 cum/day. Industrial effluent shall be		
	treated in ETP comprising physiochemical		
	treatment facility, biological treatment and	Complied	
xi)	tertiary treatment. Treated effluent shall be		
	recycled/reused with in factory premises after		
	achieving desired water quality for various		
	purposes.		
	No effluent shall be discharged outside the factory	Complied	
xii)	premises and Zero discharge concept shall be	3011101100	

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2008 and amended as on date for management of	Solvent will not be used in process.  The solid waste will be disposed to M/s. Ramky, Hyderabad	
dazardous chemicals shall be stored in tanks, tank arms, drums, carboys etc. Flame arrestors shall be brovided on tank farm. Solvent transfer shall be by bumps.  The company shall obtain Authorization for collection, storage and disposal of hazardous waste under hazardous Waste (management, Handling and Trans – Boundary Movement) rules, 2008 and amended as on date for management of Hazardous wastes and prior permission from APPCB shall be obtained for disposal of solid /hazardous wastes in the TSDF. Measures shall be taken from for firefighting facilities in case of emergency.  The company shall strictly comply with the rules and guidelines under manufacture, Storage and	used in process.  The solid waste will be disposed to M/s.	
The company shall obtain Authorization for collection, storage and disposal of hazardous waste under hazardous Waste (management, Handling and Trans – Boundary Movement) rules, 2008 and amended as on date for management of Hazardous wastes and prior permission from APPCB shall be obtained for disposal of solid /hazardous wastes in the TSDF. Measures shall be taken from for firefighting facilities in case of emergency.  The company shall strictly comply with the rules and guidelines under manufacture, Storage and	be disposed to M/s.	
The company shall strictly comply with the rules and guidelines under manufacture, Storage and		
1989 as amended time to time. All Transportation of hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.	Complied.	Σ
The company shall undertake following waste minimization measures :		
	liquid ingredient will be taken from pneumatic	
Metering and control of quantities of active* ingredients to minimize waste.	with load cell and flow meter which automatically decreases the	
Reuse of by – products from the process as raw materials or as raw material substitute in other processes.	There is no by product in our process.	,
Use of automated filing to minimize spillage.		
Use of close feed system into batch rector.	TSD's & mixers	
Venting equipment through vapour recovery system	for our case since we are not going to use any solvent and there is no any	
	1989 as amended time to time. All Transportation of hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.  The company shall undertake following waste minimization measures:  Metering and control of quantities of active ingredients to minimize waste.  Reuse of by — products from the process as raw materials or as raw material substitute in other processes.  Use of automated filing to minimize spillage.  Use of close feed system into batch rector.	1989 as amended time to time. All Transportation of hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.  The company shall undertake following waste minimization measures:  Metering and control of quantities of active ingredients to minimize waste.  Metering and control of quantities of active ingredients to minimize waste.  Reuse of by – products from the process as raw materials or as raw material substitute in other processes.  Use of automated filing to minimize spillage.  Use of close feed system into batch rector.  Complied.  All the powder and liquid ingredient will be taken from pneumatic conveying system with load cell and flow meter which automatically decreases the wastage.  There is no by product in our process.  Complied  Closed system for TSD's & mixers  It is not applicable for our case since we are not going to use any solvent and

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f	Use of high pressure hoses for equipment cleaning to reduce waste water generation.	Complied	
xvii)	Proper spillage management plan shall be prepared and implemented. A copy of spillage management plan shall be submitted to the Ministry's regional office at Bangalore.	Complied	
xviii)	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the OISD 117 norms. Fire hydrant system shall be provided along with fire monitor and flame detection system in the process as well as storage areas.	Complied	
xix)	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Complied	
xx)	Green belt shall be developed in 80,617 sqm out of total land 1, 92, 831 sqm. Thick green belt with suitable plant species shall be developed around the unit to mitigate the odour problem.	Compiled More than 16 Acres	
xxi)	Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structure to be removed after the completion of the project. All the construction wastes shall be managed so that there is no impact on the surrounding environment.		
В.	GENERAL CONDITIONS:		
i	The project authorities shall strictly adhere to the stipulations made by the AP Pollution Control Board.	Shall be adhered.	
ii	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environment protection measures required if any.	Will comply in those circumstances	
iii	The locations of ambient air quality monitoring stations shall be decided in consultation with the State pollution Control Board and it shall be	Complied	

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	ensured that at least one stations is installed in the up wind and downwind direction as well as where maximum ground level concentrations are anticipated.		
iv	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall confirm to the standards prescribed under environment (protection) Act 1986 rules viz. 75 dBA 9day time) and 70 dBA (night time)	Compiled.	
٧	The company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.	Strom water in plant are directed towards rain water harvesting pits	
vi	Training shall be imparted to the employees on safety and health aspects of chemicals handling. Pre employment and routine periodical medical examinations for the all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Complied	
vii	Usage of Personnel protection equipments (PPEs) by all employees/ workers shall be ensured.	Complied	,
viii	The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.	Complied	- 4
ix	The company shall undertake all relevant measures for improving the socio economic conditions of the surrounding area. CSR activities shall be undertaken by involving local villages and administrations.	Compiled.	
×	The company shall undertake eco developmental measures including community welfare in the project area for the overall improvement of the environment.	Compiled.	
xi	A separate environmental Management cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Compiled.	

xii	The company shall earmark sufficient funds to implement the conditions stipulated y the Ministry of Environment and Forests as well as state Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purposes.	Adhered.	
xiii	A copy of the clearance letter shall be sent by the project proponent to concerned panchayat, Zila parisad/Municipal corporation, union local body and the local NGO, if any from who suggestions representations, if any, were received while processing the proposal.	Xxxxxxxxxxxx	C C

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ISO 9001-2008 12-Q-1800012-TIC BS-OHSAS-18001-2007 12-0-1800012-TIC

## **AMBIENT AIR QUALITY DATA**

TABLE NO. 1 a

MESEL/A/FORM/03/00

Name of the Project

: Berger Paints India Limited, Industrial Park, Gollapuram village, Hindupuram Mandal,

Anantapuram Dist, Andhra Pradesh.

Location

: DG Set Back Side

Barometric pressure

: 703 mm of Hg

Temperature

: Min 18.5°C Max 32°C

**Relative Humidity** 

: Min 40% Max 90%

Duration

: 24 Hrs.

Date of Report

: 13.04.2015

	Concentration						
Date of Sampling	Sulphur Dioxide (SO <sub>2</sub> ), µg/m <sup>3</sup>	Nitrogen Dioxide (NO₂), µg/m³	Ρ <b>Μ</b> <sub>10,</sub> (μg/m³)	P <b>M</b> <sub>2.5,</sub> (μg/m³)	Ammonia (NH <sub>3</sub> ), μg/m <sup>3</sup>	Benzene (C <sub>6</sub> H <sub>6</sub> ), μg/m <sup>3</sup>	
24.02.2015 to 25.02.2015	7	14	70	22	<20	<1	
NAAQ Standards Limits for Industrial , Residential, Rural and other Are	SO <sub>2</sub> 24 Hrs 80 as Annual 50	NO <sub>2</sub> 24 Hrs 80 Annual 50	PM <sub>10</sub> 24 Hrs 100 Annual 60	PM <sub>2.5</sub> 24 Hrs 60 Annual 40	NH <sub>3</sub> 24 Hrs 400 Annual 100	Benzene Annual 5	

	Concentration						
Date of Sampling	Lead (Pb), μg/m³	Nickel (Ni), ng/m³	Arsenic (As), ng/m³	Benzo(a)Pyr ene (BaP), ng/m³	Carbon Monoxide* (CO), mg/m³	Ozone* (O <sub>3</sub> ), µg/m <sup>3</sup>	
24.02.2015 to 25.02.2015	0.08	<0.5	<0.5	<0.5	0.45	25	
NAAQ Standards Limits for Industrial , Residential, Rural and other Area Note: Parameter marked w			As Annual 6	Bap Annual 1	CO 1 Hrs 4 8 Hrs 2	O <sub>3</sub> 1 Hrs 180 8 Hrs 100	

(M. ROHINI KUMAR)
GOVT. ANALYST

**HEAD OF LABORATORY** 

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ISO 9001-2008 12-Q-1800012-TIC BS-OHSAS-18001-2007

### AMBIENT AIR QUALITY DATA

TABLE NO. 1 b

MESEL/A/FORM/03/00

Name of the Project

: Berger Paints India Limited, Industrial Park, Gollapuram village, Hindupuram Mandal,

Anantapuram Dist, Andhra Pradesh.

Location

: Near ETP Area

Barometric pressure

: 703 mm of Hg

Temperature

: Min 18.5°C Max 32°C

Relative Humidity

: Min 40% Max 90%

Duration

: 24 Hrs.

Date of Report

: 13.04.2015

	Concentration						
Date of Sampling	Sulphur Dioxide (SO <sub>2</sub> ), µg/m <sup>3</sup>	Nitrogen Dioxide (NO <sub>2</sub> ), μg/m <sup>3</sup>	P <b>M</b> <sub>10,</sub> (μg/m³)	P <b>M</b> <sub>2.5,</sub> (μg/m³)	Ammonia (NH <sub>3</sub> ), μg/m <sup>3</sup>	Benzene (C <sub>6</sub> H <sub>6</sub> ), μg/m <sup>3</sup>	
24.02.2015 to 25.02.2015	<5	10	50	18	<20	<1	
NAAQ Standards Limits for Industrial , Residential, Rural and other Are	SO <sub>2</sub> 24 Hrs 80 as Annual 50	NO <sub>2</sub> 24 Hrs 80 Annual 50	PM <sub>10</sub> 24 Hrs 100 Annual 60	PM <sub>2.5</sub> 24 Hrs 60 Annual 40	NH <sub>3</sub> 24 Hrs 400 Annual 100	Benzene Annual 5	

	Concentration						
Date of Sampling	Lead (Pb), μg/m³	Nickel (Ni), ng/m³	Arsenic (As), ng/m³	Benzo(a)Pyr ene (BaP), ng/m³	Carbon Monoxide* (CO), mg/m³	Ozone* (O <sub>3</sub> ), µg/m³	
24.02.2015 to 25.02.2015	0.05	<0.5	<0.5	<0.5	0.80	<20	
NAAQ Standards Limits for Industrial , Residential, Rural and other Area Note: Parameter marked w			As Annual 6	Bap Annual 1	CO 1 Hrs 4 8 Hrs 2	O <sub>3</sub> 1 Hrs 180 8 Hrs 100	

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### AMBIENT AIR QUALITY DATA

TABLE NO. 1 c

MESEL/A/FORM/03/00

Name of the Project

: Berger Paints India Limited, Industrial Park, Gollapuram village, Hindupuram Mandal,

Anantapuram Dist, Andhra Pradesh.

Location

: Near Admin (U/G Water Tank)

Barometric pressure

: 703 mm of Hg

Temperature

: Min 18.5°C Max 32°C

**Relative Humidity** 

: Min 40% Max 90%

Duration

: 24 Hrs.

Date of Report

: 13.04.2015

	Concentration					
Date of Sampling	Sulphur Dioxide (SO <sub>2</sub> ), µg/m <sup>3</sup>	Nitrogen Dioxide (NO <sub>2</sub> ), μg/m <sup>3</sup>	P <b>M</b> <sub>10,</sub> (μg/m³)	P <b>M</b> <sub>2.5,</sub> (μg/m³)	Ammonia (NH <sub>3</sub> ), μg/m <sup>3</sup>	Benzene ( $C_6H_6$ ), $\mu g/m^3$
24.02.2015 to 25.02.2015	<5	10	47	21	<20	<1
NAAQ Standards Limits for Industrial , Residential, Rural and other Are	SO <sub>2</sub> 24 Hrs 80 as Annual 50	NO <sub>2</sub> 24 Hrs 80 Annual 50	PM <sub>10</sub> 24 Hrs 100 Annual 60	PM <sub>2.5</sub> 24 Hrs 60 Annual 40	NH <sub>3</sub> 24 Hrs 400 Annual 100	Benzene Annual 5

	Concentration							
Date of Sampling	Lead (Pb), μg/m³	Nickel (Ni), ng/m³	Arsenic (As), ng/m³	Benzo(a)Pyr ene (BaP), ng/m³	Carbon Monoxide* (CO), mg/m³	Ozone* (O <sub>3</sub> ), µg/m³		
24.02.2015 to 25.02.2015	0.08	<0.5	<0.5	<0.5	0.77	24		
NAAQ Standards Limits for Industrial , Residential, Rural and other Area Note: Parameter marked w			As Annual 6	Bap Annual 1	CO 1 Hrs 4 8 Hrs 2	O <sub>3</sub> 1 Hrs 180 8 Hrs 100		

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# MINERAL ENGINEERING SERVICES

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Table No. 2 a

### STACK MONITORING REPORT

Project: Berger Paints India Limited, Industrial Park,

Gollapuram village, Hindupuram Mendal, Anantapur Dist., Andhra Pradesh.

Date of Monitoring: 24.02.2015

Date of Report : 13.04.2015

SI No	Parameters	Result			
		DG sets 1	DG sets 2	DG sets 3	Tolerance limits
1	DG Capacity (KVA)	250	1250	1250	
2	Stack height Mts.			ž.	
3	Stack diameter Mts.	0.13	0.38	0.38	
4	Temp. of emission (°C)	262	220	215	-
5	Barometric Pressure mm of Hg	703	7,03	703	
6	Velocity of gas in stack	16.5	14.3	15.2	
7	Quality of gas flow	469	3,530	3,790	
8	Sulphur di – Oxide mg/Nm³	0.12	0.17	0.16	
9	Nitrogen di – Oxide (ppm)	0.23	0.27	0.29	
10	Carbon Mono - Oxide (ppm)	1.50	0.98	1.20	
11	Carbon dioxide (%)	1.50	2.30	2.35	
12	Particulate matter (mg/Nm³)	15.0	17.5	12.5	

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Table No. 2 b

### STACK MONITORING REPORT

**Project** 

: Berger Paints India Limited, Industrial Park, Gollapuram village,

Hindupuram Mandal, Anantapuram Dist, Andhra Pradesh.

Location

: Stack of Dust Collectors

Date of Monitoring: 25.02.2015

Date of Report

: 13.04.2015

SI No	Parameters	Result
1	Barometric pressure ( mm of Hg)	703
2	Stack height (Mts)	- \
3	Stack diameter (Mts)	0.74
4	Stack Temperature (°C)	*110
5	Velocity (m/sec)	7.5
6	Quanitity of Gas flow (Nm³/hr)	8,920
7	Sulphur Dioxide (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	0.12
8	Nitrogen Dioxide (NO <sub>2</sub> ), mg/Nm <sup>3</sup>	0.28
9	Particulate Matter (PM) (mg/Nm³)	25

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### **FUGITIVE AIR QUALITY DATA**

TABLE NO. 1 e

MESEL/A/FORM/03/00

Project : Berger Paints India Limited, Industrial Park,

Gollapuram (V), Hindupuram (M), Anantapuram Dist, AP

: 1st Floor water Base

Barometric pressure: 703 mm of Hg

Temperature

: Min 18.5°C Max 32°C

Relative Humidity

: Min 40% Max 90%

Date of Report

: 13.04.2015

Monitoring	Duration : 8 Hrs  Sulphur Nitrogen Dioxide Dioxide		Particulate Matter	
Date	(SO <sub>2</sub> ), μg/m <sup>3</sup>	(NO <sub>2</sub> ), μg/m <sup>3</sup>	SPM µg/m³	RPM µg/m
25.02.2015	8	25	210	106

Methods of Measuremant

& Gaeke

Improved West Modified Jacob & Hochheiser

Gravimetric

Gravimetric

Ref: EPA Notification: GSR176 (E)

Permissible limits for Industrial Area, (Max)

SO,

120

NO<sub>2</sub>

500

150

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12-Q-1800012-TIC BS-OHSAS-18001-2007

### **FUGITIVE AIR QUALITY DATA**

TABLE NO. 1 f

MESEL/A/FORM/03/00

Project : Berger Paints India Limited, Industrial Park,

Gollapuram (V), Hindupuram (M), Ahantapuram Dist, AP

Locatuon

: Raw Materal Area Ground Floor

Barometric pressure: 703 mm of Hg

Temperature

: Min 18.5°C Max 32°C

Relative Humidity

: Min 40% Max 90%

Date of Report

: 13.04.2015

*	Dura	tion : 8 Hrs		
Monitoring	Sulphur Dioxide	Nitrogen Dioxide	Particulate Matter	
Date	(SO <sub>2</sub> ), μg/m <sup>3</sup>	(NO <sub>2</sub> ), μg/m <sup>3</sup>	SP <b>M</b> µg/m³	RP <b>M</b> μg/m³
25.02.2015	7	19	304	85

Methods of Measuremant

& Gaeke

Improved West Modified Jacob & Hochheiser

Gravimetric

Gravimetric

Ref: EPA Notification: GSR176 (E)

Permissible limits for Industrial Area, (Max)

SO<sub>2</sub>

120

120

NO<sub>2</sub>

500

150

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